

PLEASE READ BEFORE STARTING INSTALLATION

MBRP Inc. has made every effort to ensure that this component is of superior quality and properly packaged. It is the installer's responsibility to ensure that the component is complete, including any additional hardware and that it is undamaged. This should be done prior to the removal of factory components. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of Stock Y-Pipe:

Note: For best results also replace the stock orange exhaust valve springs (Polaris part # 7041704-02) with pink exhaust valve springs (Polaris part # 7041704-02)



Figure 1

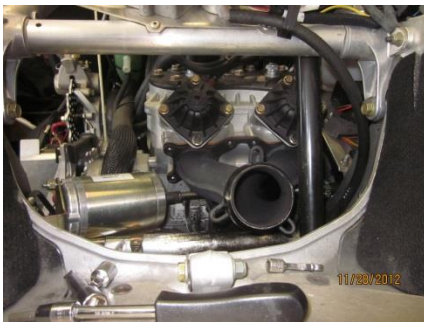


Figure 2

1. Remove the side & engine covers.
2. Remove the two (2) springs connecting the expansion chamber outlet to the muffler. **Refer to Figure 1. Retain all springs for later use.**
3. Unplug the wires to the sensor in the expansion chamber. Remove the expansion chamber to make the y-pipe easily accessible.
4. Remove the four (3) springs connecting the y-pipe outlet to the expansion chamber inlet. **Refer to Figure 2**
5. Remove the gasket at the outlet of the y-pipe. Do not discard it, as it will be reused.
6. Remove the eight (8) socket cap screws attaching the y-pipe flange to the engine exhaust ports and remove the y-pipe.
7. Do not discard the gasket as they will be reused with the new **Y-pipe**.

Installation of MBRP Inc. Y-Pipe:



Figure 3

1. Check & reinstall the steel gaskets between the **Y-Pipe** and exhaust port. If desired, apply high temperature RVT silicone beneath the gaskets.
2. Torque the socket head cap screws to 114in-lbs.
3. Check the graphite gasket, replace if needed. Place the graphite gasket onto the **Y-Pipe** outlet and reinstall the expansion chamber. Reattach all springs.
4. Replace the engine cover and side covers.



Figure 4

Congratulations! You are ready to begin experiencing the improved performance and driving excitement of your MBRP Inc. **Y-Pipe** upgrade. We know you will enjoy your purchase.